## CHROMATOGRAPHIC SEPARATION OF PHENOLS ON ION-EXCHANGE PAPER

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## INTRODUCTION

Impregnated papers have been reported to provide improved chromatographic separation of phenols. In addition to partitioning, steric, and other effects by which separations are accomplished on ordinary chromatographic paper, separations on impregnated paper are effected by differences in polarity of individual phenols with respect to the stationary phase, or because of the properties of some phenols to form chelates with the stationary phase that affect the partitioning.

Among the reagents that have been used for these chromatographic separations are sodium tetraborate<sup>1-4</sup>, sodium molybdate<sup>5-7</sup>, sodium tungstate or vanadate<sup>7</sup>, polyamide<sup>8</sup>, formamide<sup>9</sup> and dimethylformamide<sup>10</sup>.

The separation of some dihydric phenols cannot be conveniently accomplished by the use of some of these inorganic stationary phases, because of the streaking that occurs. A disadvantage of others is the time required to obtain a separation (15-45 h). The method of SUNDT<sup>10</sup>, which uses dimethylformamide-impregnated paper with a cyclohexane-ethyl acetate (5:1) solvent, was found to be convenient and useful. However, conditioning of sheets prior to development resulted in "blooming" of some phenols that have low vapor pressures. This prevented the clean separation of guaiacol and alkylguaiacols.

The separation of phenols by a column of cation-exchange resins has been reported<sup>11</sup>. In the present work, paper loaded with ion-exchange resin was used to separate phenols that were studied in connection with those derived from pulping or lignin sources.

## EXPERIMENTAL

Reeve Angel Grade SB-2 Amberlite ion-exchange resin-loaded paper was used for this work. The resin, Amberlite IRA-400, a strong base type in the Cl<sup>-</sup> form, was used in this form. The use of two solvents (A and B) was studied. Solvent A, which consisted of cyclohexane-ethyl acetate-acetic acid (5:1:1, v/v), provided good separation of monohydric and dihydric phenols, but was less effective for phenolic aldehydes and for moving hydroxybenzoic acids. Solvent B, which consisted of butanol-water-acetic acid (6:2:1), gave better results for the latter two groups, but most simple phenols were not well separated.

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All chromatographic runs were made at 25° with descending solvent flow in the machine direction of 22-in. strips of the resin-loaded paper. For the separation of monohydric and dihydric phenols with solvent A, the paper strips were preconditioned for several hours in a jar of saturated water vapor before applying the phenols. The moisture content of the paper was found to reduce the rate of solvent front movement and to avoid elongated spots that resulted from rapid solvent travel. No preconditioning was necessary for chromatographic separations that used solvent B. Chromatography jars were well saturated with vapors of the solvent to be used. With solvent A, solvent travel was 40 cm in  $2^{1/2}$  h. With solvent B, the front moved 38 cm in 4 h.

Sheets were dried in a circulating air oven at 50° for 5 or 10 min. Spots were detected by a light spray of diazotized sulfanilic acid followed by 20% sodium carbonate<sup>12</sup>.

## **RESULTS AND DISCUSSION**

 $R_F$  values that were determined are given in Table I through IV. These values show slight variations in different runs, apparently depending upon humidity of the paper and flow rate of the solvent. A difference of  $R_F$  value of about 0.05 was necessary to obtain resolution of mixtures of compounds with solvent A. In general, ortho-isomers could be separated from either meta or para forms, such as o-, m- and p-cresols, but a mixture of meta- and para-isomers was not resolved. Excellent separation of a mixture of the four catechols and four guaiacols listed was possible with solvent A. Of the dimethylphenols, the 2,3-, 2,4- and 2,5-isomers could not be separated, and the 3,4-isomer was only partially separated from the 3,5-isomer with solvent A.

The chief advantage of solvent B, butanol-water-acetic acid (6:2:1), was the

## TABLE I

#### R<sub>F</sub> value Compound Solvent A Solvent B Phenol 0.28 0.73 o-Cresol 0.48 0,81 0.81 m-Cresol 0.40 0.81 p-Cresol 0.41 o-Ethylphenol 0.67 0.87 0.87 *m*-Ethylphenol 0.52 0.86 p-Ethylphenol 0.55 p-Propylphenol 0.69 0,92 o-Phenylphenol 0.54 0.75 *m*-Phenylphenol 0.73 0.35 p-Phenylphenol 0.70 0.32 p-Benzylphenol 0.83 0.5T 2,3-Dimethylphenol 0.82 0.56 2,4-Dimethylphenol 0.58 0.82 2,5-Dimethylphenol 0.86 0.57 2,6-Dimethylphenol 0.72 0.89 3,4-Dimethylphenol 0.82 0.45 3,5-Dimethylphenol 0.48 0.82 Biphenol 0.02 0.24 2,2'-Dihydroxybiphenyl 0.14 0.53

# MONOHYDRIC PHENOLS

Compound	R <sub>F</sub> value	
Composition	Solvent A	Solvent B
Catechol	0.08	0.51
4-Methylcatechol	0.12	0.57
4-Ethylcatechol	0.20	0.69
4-Propylcatechol	0.24	0.73
Guaiacol	0.59	0.79
Creosol	0.70	0.82
4-Ethylguaiacol	0.81	0.87
4-n-Propylguaiacol	o.88	0.93
Eugenol	0.08	0.93
Isoeugenol	0.19	0.85
Coniferyl alcohol	0.10	0.65
Resorcinol	0.02	0.31
Orcinol	0.02	0.39
Pyrogallol	0.00	0.18
Pyrogallol 1,3-dimethyl ether	0.10	0.76

TABLE II DIHYDRIC AND TRIHYDRIC PHENOLS

greater mobility it afforded the highly polar hydroxybenzoic acids. As with solvent A, solvent B required an  $R_F$  difference of about 0.05 to permit separation of individual compounds. It was again impossible to resolve completely a mixture of 2,4-, 2,5- and 3,4-dihydroxy-isomers, but good separations of monohydroxy from dihydroxy types and their derivatives were possible.

SUNDT<sup>10</sup> has pointed out the relationship of  $pK_a$  values of some phenols and their  $R_F$  values obtained with this chromatographic system. He also suggests that acidity is not the only factor affecting migration of compounds, based upon poor

TA	BL	E	III	

HYDROXY AROMATIC ACIDS

	$R_F$ value	
Compound –	Solvent A	Solvent B
p-Hydroxybenzoic acid	0.04	0.50
m-Hydroxybenzoic acid	0.09	0.47
2,4-Dihydroxybenzoic acid ( $\beta$ -resorcylic)	0.02	0.28
2,5-Dihydroxybenzoic acid (gentisic)	0.02	0.24
3,4-Dihydroxybenzoic acid (protocatechuic)	0.00	0.24
3-Methoxy-4-hydroxybenzoic acid (vanillic)	0.08	0.58
3,5-Dimethoxy-4-hydroxybenzoic acid (syringic)	0.06	0.65
o-Hydroxycinnamic acid	0.11	0.44
p-Hydroxycinnamic acid	0.03	0.46
3,4-Dihydroxycinnamic acid (caffeic)	0.00	0.21
3-Methoxy-4-hydroxycinnamic acid (ferulic)	0.10	0.52
3,4-Dimethoxycinnamic acid	0.08	
3,5-Dimethoxy-4-hydroxycinnamic acid (sinapic)	0.07	0.53
p-Hydroxyphenylacetic acid	0.02	0.46
3,4-Dihydroxyphenylacetic acid	0.00	0.20
3-(p-Hydroxyphenyl)-propionic acid	0.08	0.57
3-(3,4-Dihydroxyphenyl)-propionic acid	0.01	0.29

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AROMATIC ALDEHYDES AND KETONES

Combine and	R <sub>F</sub> value		
Compound –	Solvent A	Solvent E	
<i>p</i> -Hydroxybenzaldehyde	0.07	0.71	
2,4-Dihydroxybenzaldehyde	0.08	0.61	
2,5-Dihydroxybenzaldehyde	0.07	0.57	
3,4-Dihydroxybenzaldehyde	0.02	0.42	
2-Hydroxy-3-methoxybenzaldehyde		•	
(o-vanillin)	0.64	0.84	
Vanillin	0.20	0.75	
Veratraldehyde	0.45	0.87	
Syringaldehyde	0,10	0.74	
Coniferyl aldehyde	0.08	0.71	
Cinnamaldehyde		0.92	
Hydroxymethylfurfural	0.08	o.68	
5-Formylvanillin	0.16	0.40	
5-Carboxylvanilin	0.03	0.26	
2,4-Dihydroxyacetophenone	0.18	<b>o.68</b>	
Acetovanillone	0.20	0.78	
Acetosyringone	0.34	0.78	
2,4-Dihydroxypropiophenone	0.30	0.73	
3,4-Dihydroxypropiophenone	0.06	0.55	
Maltol	0.42	0.81	

correlation between  $pK_a$  and  $R_F$  values of 2,5- and 2,3-dimethylphenols.  $R_F$  values obtained for several phenols in the present work with solvent A are very similar to those of SUNDT. The same relationship of  $R_F$  and  $pK_a$  values exists, including the non-resolution of 2,5- and 2,3-dimethylphenols, despite their pronounced difference in  $pK_a$  values. A comparison of some of the present results with those of SUNDT is given in Table V.

TABLE V

Compound	pK <sub>a</sub>	Reference	<i>RF</i> *	R <sub>F</sub> *
<i>m</i> -Cresol	10.08	13	0.41	0.40
p-Cresol	10.10	14	0.42	0.41
o-Cresol	10.19	14	0.49	0.48
3,5-Dimethylphenol	10.23	15	0.50	0.48
3,4-Dimethylphenol	10.43	15	0.45	0.45
2,5-Dimethylphenol	10.46	15	0.57	0.57
2,3-Dimethylphenol	10.57	15	0.56	0.56
2,4-Dimethylphenol	10.63	15	0.59	0.58
2,5-Dimethylphenol	10.66	15	0.65	0.72

TWEEN ACTO STRENGTH (OK ) AND R- MATHER

<sup>\*</sup> Dimethylformamide-impregnated paper, SUNDT<sup>10</sup>.

This work: Reeve Angel SB-2 paper, solvent A: cyclohexane-ethyl acetate-acetic acid (5:1:1).

## SUMMARY

Paper loaded with strong base ion-exchange resin in Cl<sup>-</sup> form was used to accomplish the chromatographic separation of a number of monohydric and dihydric phenols and their derivatives by the use of two solvent systems. Data obtained confirmed the results of others who found that there is good correlation between  $pK_a$ values of some phenols and their  $R_F$  values for separation on paper that contains a highly polar stationary phase. This is not true for other phenols, suggesting that several factors may affect these chromatographic separations.

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